



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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C3-4-2

Job Sheet 190834



Part No: C3-4-2

Job Qty: 12 pcs

Part Name: Trunnion

17 pcs.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/15/19

Job Tracking No:

Due Date: 3/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-4-2 Rev 6 IPP Rev A 18.03.02 New issue DP Verify DD

Ship Via:

Op No	Operat
120 SL-154 - 1	
130 QC 2	

Workcenter/Supplier

Center / Supplier Lead Time

Sign-off

L-154 - 1

JB 19 04 07

DAS
62

Scrap all

17 pcs

port side)

.002 to .0025
taper and undersizedON HOLD (Might
have to start over)

B.P 19-04-08

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Container No: S170247

Part: C3-4-2

Job No: 190834

Serial No/Batch:

Revision: 6

Inspector:

Exp Date:

Inspected By:

QC 2 - 48
QC 2 - 49
QC 2 - 60
QC 2 - 51
QC 2 - 52
QC 2 - 54
QC 2 - 56
QC 2 - 57
QC 2 - 62
QC 2 - 63
QC 2 - 8
QC 2 - 66

JB 19 04 07

DAS
62
9-89

Plex 2/15/19 1:13 PM Dart.lajeunesse.marie

160	QC 8	12 pcs	3/22/19	0.00 0.00	QC 2 - 64	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
200	Packaging 3-1 - Stock - B4B	12 pcs	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
210	QC 21 - SA	12 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	

		QC 21 - SA - 70	
		QC 21 - SA - 53	

Part Op 120 - MORI SL-154 LATHE - 1-Machine as per folio FB956 FOLIO REV: _____ DWG REV: _____ 2-

Descriptions: **Deburr**

130 - QC2- Inspect parts off machine FAI/FAIB

160 - QC8- Inspect parts - second check

200 - Identify as per dwg & Stock Location: _____

210 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R1.000	AISI 4140 Quenched & Tempered Steel Round Bar 1.000" Dia.	2.3160 ft (.193 ea)	120-SL-154 - 1	5042213

Job Allocations

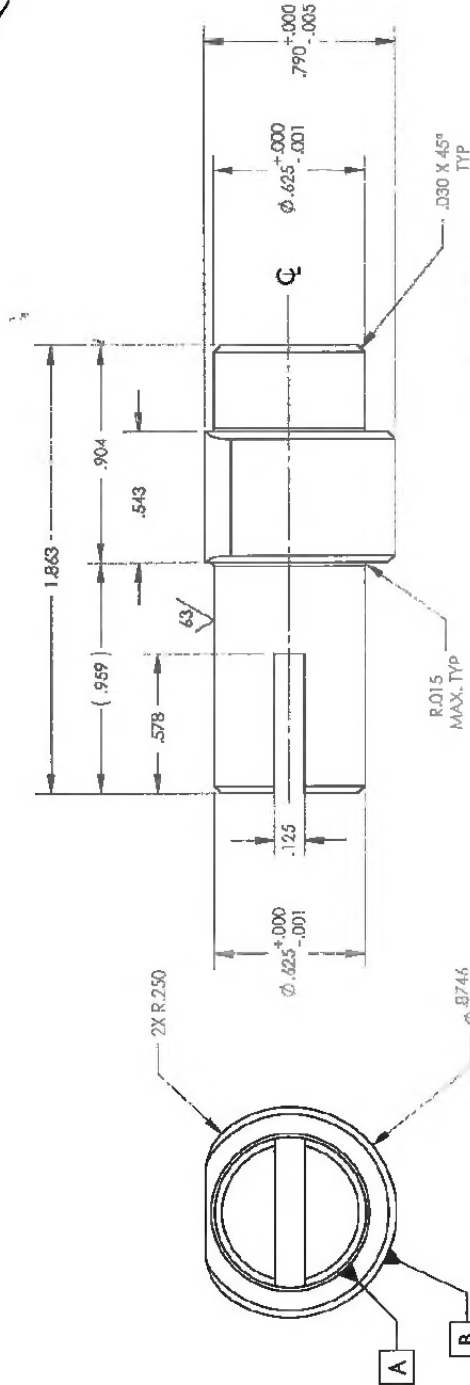
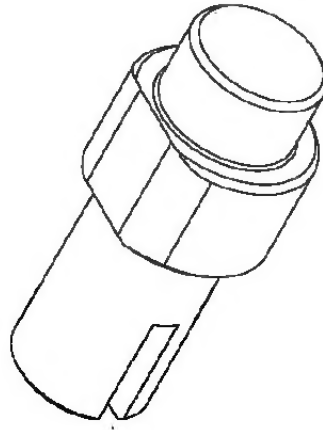
Operation	Component Part	Required	Inventory	Allocated
120-SL-154 - 1	MT-4140QT-R1.000	2	24	0

Part Specifications

Specifications could not be found.

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SUBJECT TO AMENDMENT
NOTICE

190834 mus-5
190815

NOTE:
NICKEL PLATE AFTER PART HAS BEEN
ASSEMBLED WITH LOAD BEAM C3-4-4.

RED BARN MACHINE		TRUNNION	
ITEM NO.	C3-4-2	REV	6
DRAWN BY: AFICAL INDUSTRIES			
APPROVED: <i>[Signature]</i>			
CHECKED: <i>[Signature]</i>			
NICKEL PLATE			
1. SURFACE ALL SHARP EDGES .015 X 45°			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	2:1	DATE	10/31/2001
SHEET 1 OF 1			

QTY	UNIT	Part #	Qty	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
1	TRUNNION				4140 C&T	27/81/22	

C3-4-2

INSPECTION SHEET

DAS
62
9.80

Measured by:

Checked by:

QC Inspector:

Date: 19-04-07Date:Date:

Engineering Approval:
(if necessary)

Date:RevDate _____

Change

Revised by

Approved

8

14.07.31

New Issue

KJ